

## Certificate of Conformity of Factory Production Control

This certificate is issued to:

**Manufacturer:** **Tension Control Bolts Ltd**  
**TCB House, Clywedog Road South, Wrexham**  
**Industrial Estate, Wrexham Clwyd LL13 9XS**  
**United Kingdom**

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR)*, this certificate applies to the construction product:

### **High Strength Structural Bolting Assemblies for Preloading**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

### **EN 14399-1:2015 - High Strength Structural Bolting Assemblies for Preloading**

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

|                      |                     |
|----------------------|---------------------|
| Certificate No:      | 2814/CPR/LRQ4006595 |
| Original Approval:   | 02 March 2023       |
| Current Certificate: | 24 March 2023       |
| Expiry Date:         | 01 March 2026       |
| Notified Body        | 2814                |



Simon Bradley, Directives Product Manager on behalf of Lloyd's Register Verification B.V.

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United Kingdom

**Manufacturing Location and Products**

TCB House, Clywedog Road South, Wrexham  
Industrial Estate, Wrexham Clwyd LL13 9XS  
United Kingdom

**Standard, Grade and Size**

BS EN 14399-5:2015

Plain Washers – M12 to M36

BS EN 14399-6:2015

Plain Chamfered Washers – M12 to M36

BS EN 14399-10:2018

System HRC – Bolt and nut assemblies with  
calibrated preload – M12 to M36

Schedule Issue: 2  
Date of Schedule Issue: 24 March 2023  
Notified Body: 2814

Simon Bradley, Directives Product Manager on behalf of Lloyd's Register Verification B.V.

