

# ASSESSMENT OF VIBRATION LEVELS FOR SHEAR WRENCHES

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| ASSESSMENT BODY                                | FIVE SIDES INDUSTRIAL LTD  |
| ASSESSOR                                       | MR MARCUS BARHAM           |
| DATE OF ASSESSMENT                             | 14 <sup>TH</sup> JULY 2008 |
| LARSON DAVIS METER                             | IHVM100 SERIAL # 00124     |
| PCB PIEZOTRONICS TRI AXIAL SHEAR ACCELEROMETER | SEN020 - SERIAL # 00124    |

In accordance with the Control of Vibration at Work Regulation 2005, TCB have employed a qualified third party to assess the exposure to hand transmitted vibration when using Electric Shear Wrenches.

Five Sides Industrial Ltd carried out a vibration assessment consisting of three 1 minute readings of the  $a_{hw}$  rms of the three orthogonal axes expressed as a  $\Sigma$  sum  $m/sec^2$  and averaged. From this the touch time required to reach an A(8)  $2.5m/sec^2$  was produced. This figure is expressed in Hrs & Mins.

The trial was undertaken with the accelerometer configured with the Y axis running through the fingers of the hand in relation to the grip on the individual tools. At the time of the trial the temperature was 18.7°C and the humidity was 57%.

| Tooling |            | Vibration Test Results |        |        |            |                    | Exposure    | Time to reach EAV           | Time to reach ELV         |
|---------|------------|------------------------|--------|--------|------------|--------------------|-------------|-----------------------------|---------------------------|
| Model   | Serial No. | X Axis                 | Y Axis | Z Axis | Vector Sum | Average Vector Sum | Points / Hr | 2.5 $m/s^2$ A(8) (Hrs:Mins) | 5 $m/s^2$ A(8) (Hrs:Mins) |
| GM161EZ | GM6Z2002   | 0.666                  | 1.49   | 0.665  | 1.76       | 1.63               | 5           | 18:54                       | >24:00                    |
|         |            | 0.765                  | 1.19   | 0.673  | 1.56       |                    |             |                             |                           |
|         |            | 0.69                   | 1.26   | 0.638  | 1.56       |                    |             |                             |                           |
| GM221EZ | GM2Z3090   | 0.862                  | 1.41   | 0.58   | 1.75       | 2.27               | 10          | 9:40                        | >24:00                    |
|         |            | 1.02                   | 2.28   | 0.788  | 2.62       |                    |             |                             |                           |
|         |            | 0.985                  | 2.12   | 0.74   | 2.45       |                    |             |                             |                           |
| GH241EZ | GH4Z8315   | 0.572                  | 1.03   | 0.317  | 1.21       | 1.25               | 3           | >24:00                      | >24:00                    |
|         |            | 0.522                  | 1.04   | 0.319  | 1.21       |                    |             |                             |                           |
|         |            | 0.379                  | 1.22   | 0.318  | 1.32       |                    |             |                             |                           |
| GV301EZ | GV3Z5058   | 1.00                   | 1.78   | 0.756  | 2.17       | 2.56               | 13          | 7:39                        | >24:00                    |
|         |            | 1.38                   | 1.97   | 0.815  | 2.53       |                    |             |                             |                           |
|         |            | 1.72                   | 2.28   | 0.849  | 2.97       |                    |             |                             |                           |

## Conclusion

Those working with Shear Wrenches supplied by Tension Control Bolts are exposed to very low vibration magnitude. This results in an extremely low exposure points per hour/time to reach the exposure action value (EAV). Time to reach the exposure limit value (ELV) is therefore not applicable.

